****section****

1.a continuous improvement manufacturing practice that combines philosophy and action plan to engage ****employees****in reducing manufacturing waste.

2. part action plan and part philosophy.****Consistent application**** is an action plan develops Kaizen as a philosophy.

3. ****process cycle****is frequently referred to as PDCA (Plan, Do, Check, and Act).

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****technique  
 Use Retrospectives for Process Improvement，  
The team leader, the team  
Set the Stage.    
,Gather the Data  
,Generate the Insights,finish****The final stage of the retrospective is formally closing it. There 4 tasks identified to close the retrospective is:  
 This helps the team to think long-term and visualise future change’s they might experience.  
****Agree****  
  quality assurance and risk management activities are connected

only improvements to the constraint will further the goal (achieving more profit). implementation will be nice

Increased Profit: the primary goal of TOC for most companies

Fast Improvement: a result of focusing all attention on one critical area – the system constraint

Improved Capacity: optimizing the constraint enables more product to be manufactured

Reduced Lead Times: optimizing the constraint results in smoother and faster product flow

Reduced Inventory: eliminating bottlenecks means there will be less work-in-process

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achieving a goal and then systematically improving that constraint .

strong emphasis on cutting expenses.

In addition, Throughput Accounting has four key derived measures: Net Profit, Return on Investment, Productivity, and Investment Turns.